



Material Safety Data Sheet

Section 1: Product and Company Identification Information

- 1. Product Name: SoftSign[™] Fabric Banner
- 2. Use: Inkjet media for banner applications
- 3. Company Information: Roland DGA Corporation, 15363 Barranca Parkway, Irvine, CA 92618

Section 2: Hazards Identification- Possible health effects, signs and symptoms

- 1. Eye contact: May cause temporary irritation
- 2. Skin contact: May cause temporary irritation and or dermatitis
- 3. Ingestion: Material cannot be inhaled under normal condition of use
- 4. Inhalation Material is not likely to be ingested under normal condition of use

Section 3: Composition/Information of Ingredients

Chemical Name	Contents (%)
Polyester fabric	95-98%
Acrylic Coating	1%
Titanium dioxide (CAS# 13463-67-7)	1-5%

Section 4: First Aid Measures

- 1. Eye contact: Flush eyes with water for at least 15 minutes
- 2. Skin contact: Get medical attention if skin symptoms occurred
- 3. Inhalation: Move victim to place in fresh air
- 4. Ingestion: Get medical attention if swallowed substance

Section 5: Fire Fighting Measures

1.	Auto ignition temperature:	Not applicable
2.	Flash point:	Not applicable
3.	Flammable limits:	Not applicable

Suitable extinguishing media:

Water, dry chemical, foam

Not applicable

Special protective equipment and precaution for fire fighters Wear full protective clothing

Section 6: Accidental Release Measures

Action to be taken if material is spilled or released:

Section 7: Handling and Storage

Handling:	Lift with proper techniques
Storage:	Store at room temperature. Keep away from flames.





Section 8: Exposure Controls/Personal Protection

Engineering controls

Provide sufficient technical ventilation to maintain exposure below threshold limit value. Check legal suitability of exposure level.

Personal protective equipment

Eye protection:	Goggles with side shields should be used in accordance with generally accepted safe workplace practices
Skin protection:	Gloves

Respiratory Protection: If exposed to levels above permissible exposure limits, use NIOSH/MS approved respirator

Section 9: Physical and Chemical Properties

Physical state:	Textile, solid
Solubility:	Insoluble
Odor:	None
Boiling point:	Not applicable
Melting point:	247-257°C
Decomposition:	Slowly above 150°C

Section 10: Stability and Reactivity

Chemical Stability:	Stable
Conditions to avoid:	Avoid heat, fire and other sources of ignition and contact with
	incompatible materials
Incompatible materials:	Avoid contact with strong oxidizing agents and fire or other sources of
	ignition
Hazardous Polymerization:	Not known to occur
Hazardous decomposition products:	Carbon dioxide, carbon monoxide and various hydrocarbon

Section 11: Toxicological Information

No toxicological studies have been conducted on this product

Section 12: Ecological Information

No ecological studies have been conducted on this product

Section 13: Disposal Considerations

Disposal of materials in accordance with federal, state and local environmental control regulations

Section 14: Transport Information

Not regulated by DOT, ITAT, IMDG

Section 15: Regulatory Information: US Federal Regulations

Fire hazard:	No
Pressure hazard:	No
Immediate hazard:	No





Delayed hazard: No Reactivity: No

Section 16: Other Information

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